



22743 Freepoint Road
Sterling, IL 61081

Item #103 & 107

Ladders and Cages

Rev 092010

Caution: Small Parts. Not recommended for children under 12 yrs of age. Use Care when handling – sharp edges. Use of this item in its intended purpose may violate the safety standards of the original item for which it is intended to be used with.

These ladder kits are made from stainless steel, providing a prefinished product, designed to simulate galvanized steel ladder assemblies. They include the following:

- #103 - 40' ladder with cage,
- #107 – 40' cage only, for use with existing ladder.

For taller ladder assemblies, kits can be combined and trimmed.

1. Cut parts from panel. Use caution not to cut the drill template along the bottom of the panel. Bend ladder mounting tabs as shown below in **Figure 1**.
2. Using a 3/8" diameter dowel rod, form the ladder cage around as shown in **Figure 1**. The material is springy, so the finished diameter will be about 1/2" when bent correctly. Bend mounting tabs straight to match mounting tabs on ladder.
3. The top or bottom cage section must be trimmed depending on cage style desired. **Figure 2** shows a straight bottom, while **Figure 3** shows a flared bottom.
4. For extra tall ladder assemblies, two kits can be stacked as shown in **Figure 4**. Ladders and cages must be carefully overlapped, while sharing the same mounting holes.
5. Use a #74 drill bit for mounting holes. Use the drill template on the part panel for accurate hole spacing of the mounting holes. (Holes in template will need to be drilled out as well – this will be corrected soon!)



Figure 1.



Figure 2.

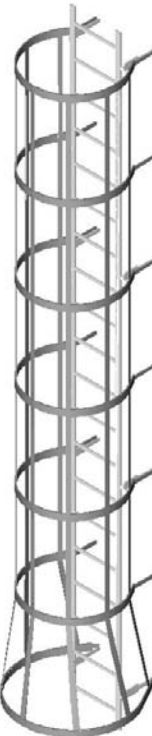
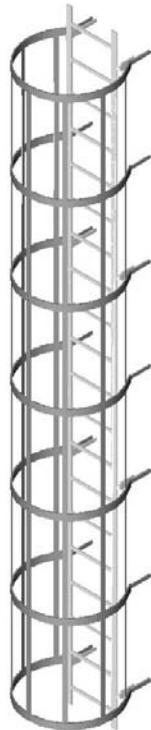


Figure 3.

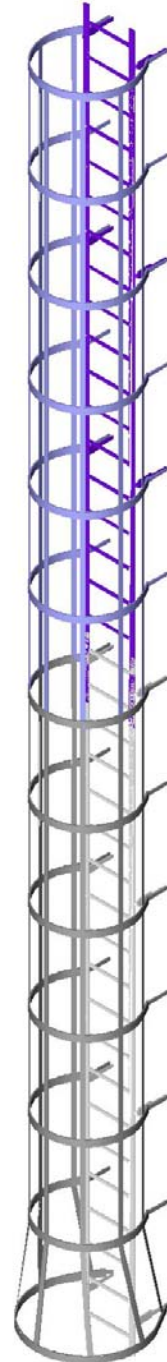


Figure 4.